

Heating with accessories



Dimension | Art. No.

Heating cuff 230 V, 10 W

self-regulating **5931**



Heating cuffs

The universal heating option for drains made of PUR with a nominal width of DN 70 or more. Also ideal for retrofitting. With self-regulating PTC* heating element 230 V. We recommend using the temperature switch set basic (Art. No. 5922) for switching.

Dimension | Art. No.

Heating clamp set 5932 suitable for bitumen 5932.BIT

plug-ready, produced in acc. with customer wishes (see planning example)

Temperature switch set basic 5922

including: 1 temperature switch 2 cold cable bushings 1 cold cable (1 m)

Edge covers for auxiliary

heating to prevent damage of heating cables 5925

Strain relief

for hanging the heating cable in downpipes

5926

Technical data auxiliary heating

Heatband type	FT 18/36
Nominal capacity	18W/m at 0°C air temperature 36W/m in ice water
Max. heating circuit length	 60 m at 16 A (in combination with mechanical temperature switch set) 80 m at 20 A (without mechanical temperature switch)
Minimal bending radius	25 mm (Do not bend heating line!)
Nominal voltage	230 V
Max. permitted ambient temperature	65° C (switched on)
Max. permitted ambient temperature	85° C (switched off)
Minimal installation temperature	5° C
Max. protective resistande	10Ω/km
Dimensions	13,7x6,2 mm
Protective coverage	mind. 70 %

- Protection with FI circuit breaker and C-charakteristic.
- For channel widths above 20 cm or roof surfaces, multiple laying every 15 cm is recommended.
- Heating band hanging up to 25 cm, self-supporting.

Technical data temperature switch set basic

Type of controller	DTR-E 3102 (mechanical)
Temperature range	-20° C bis +25° C
Operating voltage	AC 230 V
Alternating current at AC 250 V	16(4) A
Contact rating	3,6 KW
Contact	1 Öffner 1Schließer (Springkontakt)
Permitted temperature	-25° C +55° C
Switching temperature difference	1–3К
Protection class casing	IP65
Permitted relative room humidity	max. 95%, non-condensing

• Install on the northern side of the building (weatherproof). Alternatively, fit a protection cover!

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Trace Heating System planning and calculation

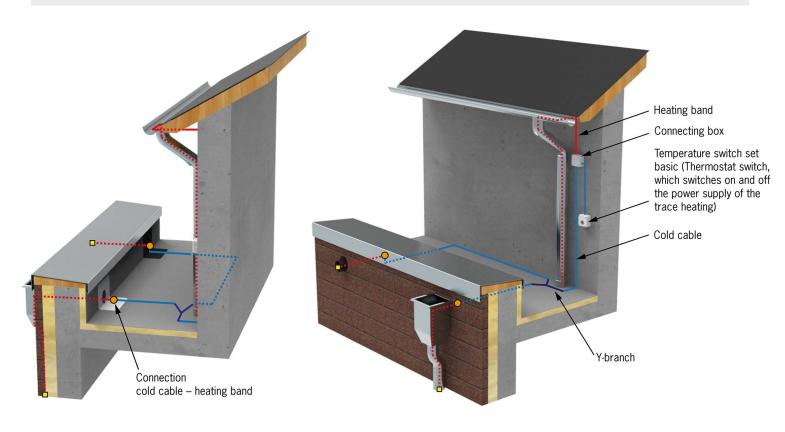
Trace heating for roof drains, pipes, roof channels and flat sewer systems

- Prevention of frost and water damage in buildings and facades due to flooding caused by frozen water channels
- Prevention of accidents and damage due to e.g. falling icicles
- Maintenace- and trouble-free operation (self-regulating)

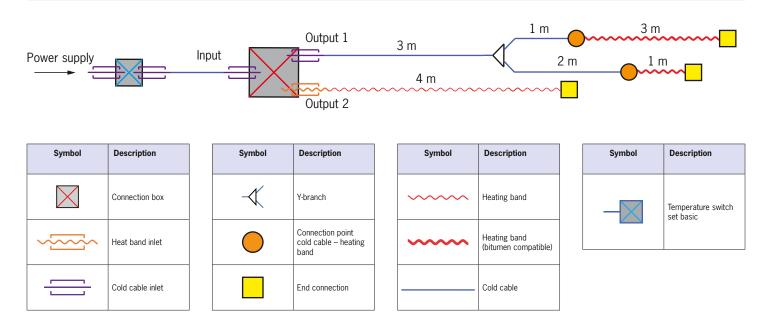
- Largely pre-mounted sets (heating band and temperature switch set basic), each extendable
- Light, even subsequent assembly
- Minimal acquisition and operating costs

Installation example trace heating

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Planning examle: Trace heating, diagram of the Installation examples above

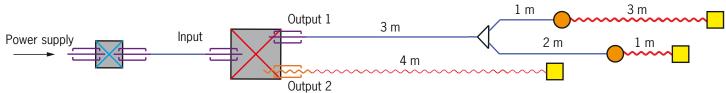




Trace Heating System planning and calculation

Planning examle: Trace heating, diagram

If requested, we will quote you base on your own individual "trace heating diagram". **Example:**



Komponenten

Symbol	Description	Art.	Illustration		Symbol	Description	Art.	Illustra
\mathbf{X}	Connecting box	5923	a sea			End connection	5925.E	-
~~~~~~	Heating band inlet	5923.H			~~~~~	Heating band (bring it up to 1 m into the earth with the downpipe)	5935	-
	Cold cable inlet	5923.K				Heating band, bitumen compatible (bring it up to 1 m into the earth with the	5935.BIT	1
$\prec$	Y-branch (only cold cable)	5925.Y				downpipe) Cold cable	5936	
$\bigcirc$	Connection point cold cable – heating band	5925.KH				Temperature switch		
	1	1	I]	-	set basic (install it on the north side of the building)	5922		

### **Example parts list**

Number	Length	Art. No.	Description		
1		5923	Connection box		
3		5923.K	Cold cable inlet		
1		5923.H	Heating band inlet		
2		5925.KH	Connection point (cold cable – heating band)		
1	6 m	5936	Cold cable		
1	4 m	5935.BIT	Heating band (bitumen compatible)		
1	4 m	5935	Heating band (not bitumen compatible)		
1		5925.Y	Y-branch		
3		5925.E	End connection		
1		5922	Temperature switch set basic		